



SWSALES INC.
SAFETYWAY SALES INC./LES VENTES SAFETYWAY INC.



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PRODUCT SPECIFICATION

Powder-Free Nitrile Examination Gloves

Medical Device Licence #: 107101

Product : Non-Sterile, Ambidextrous, Finger-Textured Surface, Powder Free Nitrile Examination Gloves

Color : Light Blue

Product Code : 3401S / 3402M / 3403L / 3404XL

Grade : AQL 1.5

Standard : ASTM D6319 and ASTM D6978 Chemotherapy Drugs Test

Weight : 4.5G

No	Test	Particular	Specification	In-house Inspection Level / AQL	
1	Dimension (mm)	Width	Extra Small	75 ± 5	S2/AQL 4.0
			Small	85 ± 5	
			Medium	95 ± 5	
			Large	106 ± 5	
			Extra Large	116 ± 5	
			Extra Extra Large	125 ± 5	
	Length		Min. 240		
	Thickness (Single Wall)	Cuff (25 ± 5 from bead)	Min. 0.06		
		Palm (center of palm)	Min. 0.08		
		Finger (13 ± 3 from tip)	Min. 0.13		
2	Physical Properties	Unaged (ASTM)	Tensile Strength (MPa)	Min. 14	S2/AQL 4.0
			Elongation at Break (%)	Min. 500	
		Unaged (EN)	Force at Break (N)	Min. 6.0	N = 13 (Median Value)
			Aged (ASTM)	Tensile Strength (MPa)	Min. 14
Elongation at Break (%)	Min. 400				
Aged (EN)	Force at Break (N)	Min. 6.0	N = 13 (Median Value)		
	3	Freedom from Holes			GI/AQL 1.5
4	Visual Defects (Major)	Dirt ≥1mm ² , Sticky Pleat ≥5mm, Visible Hole (Non-Inflated), Discoloration, Mix Surface, Incomplete Beading, Wrong Orientation, Deformed Gloves			GI/AQL 2.5
5	Visual Defects (Minor)	Lump <2mm ² , Dirt <1mm ² , Sticky Pleat <5mm, Poor Beading			GI/AQL 4.0
6	Powder Residue	Max 2 mg/glove			N = 5

